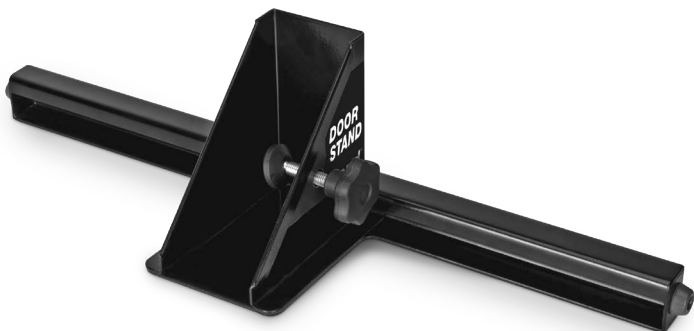


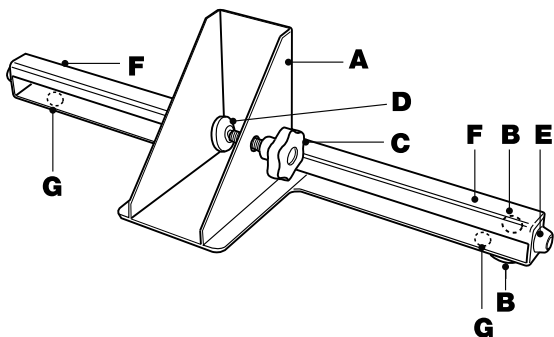


# D/STAND/A

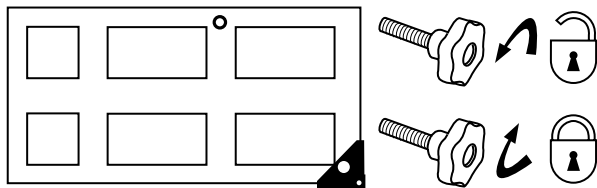
<b>EN</b>	<i>Original Instructions</i>	P.4
<b>DE</b>	<i>Übersetzung Der Originalanleitung</i>	P.7
<b>FR</b>	<i>Traduction Des Instructions Originales</i>	P.10
<b>NL</b>	<i>Vertaling Van De Originele Instructies</i>	P.13
<b>SE</b>	<i>Översättning Av De Ursprungliga Instruktionerna</i>	P.16
<b>IT</b>	<i>Istruzioni originali</i>	P.19
<b>PL</b>	<i>Oryginalne instrukcje</i>	P.22
<b>ES</b>	<i>Instrucciones originales</i>	P.25



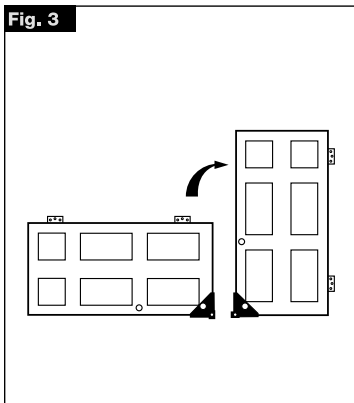
**Fig. 1**



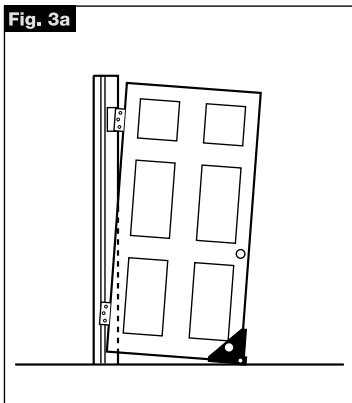
**Fig. 2**



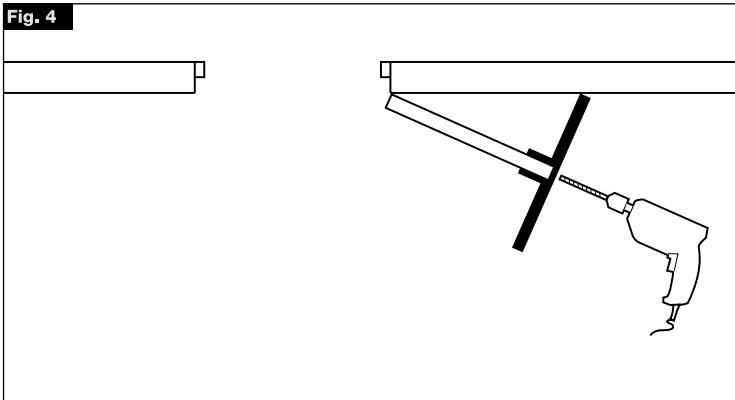
**Fig. 3**



**Fig. 3a**



**Fig. 4**



## EN – DOOR STAND

Thank you for purchasing this Trend product, which should give lasting performance if used in accordance with these instructions.

### TECHNICAL DATA

<b>Maximum door thickness</b> (Thinner doors require packing piece)	32mm x 55mm (1-1/4" x 2-5/32")
<b>Maximum Door Size</b>	2040mm x 926mm 80-5/16" x 36-7/16"
<b>Maximum door weight</b>	58kg (127.8lbs)
<b>Weight</b>	2.2kg (4.85lbs)

The following symbols are used throughout this manual.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions.



Refer to the instruction manual of your power tool.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool) or UK Statutory Instruments 2008 No. 1597 - The Supply of Machinery (Safety) Regulation (identified by UKCA marking on the power tool).

### INTENDED USE

This door stand is intended to be used to hold a door on its edge, so that tools can be used to plane, hinge recess and cut the mortise in the door. Also allows door to be tilted back to aid fitting in frame.



Please read and understand the safety points in these instructions as well as your power tool instructions.

## PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE

### Safety Points

1. Disconnect power tool attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position and cutter has stopped rotating.
2. Read and understand instructions supplied with power tool, attachment and cutter.
3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected. Only use tools for woodworking to EN847 safety standard. Ensure cutting tool is suitable for application.
5. The maximum speed (n<sub>max</sub>) marked on tool or in instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least 3/4 of the shank length is held in collet. Ensure clamping surfaces are clean.
7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
8. Ensure all visors, guards and dust extraction is fitted.
9. The direction of routing must always be opposite to the cutter's direction of rotation.
10. Do not switch power tool on with the cutter touching the workpiece.
11. Trial cuts should be made in waste material before starting any project.
12. Repair of tools is only allowed according to tool manufacturers instructions.
13. Do not take deep cuts in one pass, take shallow passes to reduce the side load applied to the cutter.
14. User must be competent in using woodworking equipment before using our products. Dress properly, no loose clothing/

jewellery, wear protective hair covering for long hair.

15. Consider working environment before using tools. Ensure working position is comfortable and component is clamped securely. Keep proper footing and balance at all times. Check work area for obstructions. Keep control of power tool at all times.
16. Please keep children and visitors away from tools and work area.
17. All tools have a residual risk so must therefore be handled with caution.
18. Only use Trend original spare parts and accessories.

If you require further safety advice, technical information, or spare parts, please call Trend Technical Support or visit [www.trend-uk.com](http://www.trend-uk.com)

## DESCRIPTION OF PARTS – (Fig.1)

- A** Body
- B** Soft pad
- C** Clamping knob
- D** Plastic cap for clamping knob
- E** End pad
- F** Hanging holes
- G** Stabilisers

## ITEMS REQUIRED

- No tools needed to use the stand.

## OPERATION – (Fig.2)



### For Planing Door, Hinge Recessing and Lock Mortising

- Place door stand on the floor. Unwind the clamping knob.
- Lay the door on its edge to suit door hanging application (planing, door hinge recessing or mortising).
- Place the door edge into the door stand and tighten the clamping knob by hand. Do not over tighten.
- Door is now held.
- Carry out door application.
- To remove the door, hold the door securely and loosen the clamping knob on the door stand. Lift the door slightly and slide door stand away.

### For Supporting Door While Hanging in Frame

- After hinge recessing on door edge and fitting hinges, ensure door stand clamping knob is tight.
- Carefully lift top edge of door and tilt back the door using the door stand as a pivot – (Fig.3)
- Position the door into the frame or lining. Simultaneously push the bottom of the door in and pull top of the door out until top hinge lines up with its recess. Locate and secure with screws.



**Hollow doors may require a load spread plate made of MDF placed between the plastic cap and the door to prevent door damage**

- Door tilt shown exaggerated. – (Fig.3a)
- Move bottom of the door out, the door will swing slightly then fit bottom hinge.
- Remove the door stand by loosening the clamping knob.
- Fit the remaining screws into the hinges.



**When door is held in door clamp in vertical mode ensure door is always held by operator's hands. Do not leave door in the stand unattended**

### For Fitting Door Furniture

- If there is a sufficient gap between the bottom of the door and the floor, the door stand can also be put on a hung door to clamp the door while drilling a keyhole or for fitting door furniture, such as handles.
- Open the door, place the door stand at the bottom of door. Loosely tighten clamping knob and then open the door fully so that the stabiliser arms with end pads are touching the skirting board. Tighten the clamping knob. The door is now secure to allow drilling of a keyhole, fitting handles etc. Alternatively place your foot on one of the stabilisers. – (Fig.4)
- Once operation is complete, release the clamping knob and remove the door stand.

## MAINTENANCE

Please use only Trend original spare parts and accessories.

The accessory has been designed to operate over a long period of time with minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

**Cleaning**

- Regularly clean with a soft cloth.
- Keep the threads clear of resin build up.

**Lubrication**

- Your accessory requires no additional lubrication.

**Storage**

- Always return product to its original packaging.

**Spare Parts**

- See website for details.

**ENVIRONMENTAL PROTECTION**



Recycle raw materials instead of disposing as waste.

Packaging should be sorted for environmental-friendly recycling.

The product and its accessories at the end of its life should be sorted for environmental-friendly recycling.

**WARRANTY**

This unit carries a manufacturer's warranty in accordance with the conditions on our website [www.trend-uk.com](http://www.trend-uk.com).



**Trend Tool Technology Ltd.**

Watford, WD24 7TR, England  
Tel: 0044(0)1923249911  
technical@trend-uk.com  
www.trend-uk.com

**EU Importer:**

**Trend Tool Technology Ltd.**

Ground Floor, Two Dockland Central,  
Guild Street, North Dock, Dublin 1,  
D01 K2C5, Ireland  
technical@trend-eu.com  
www.trend-eu.com

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